

Series 4L

Piezoresistive OEM pressure transducer in a highly compact design

Features

- Ideal for OEM applications with limited installation space
- Robust stainless-steel housing
- Front-flush, gap-free welded diaphragm
- Very high proof pressure
- Optimised thermal behaviour

Technology

- Insulated piezoresistive pressure sensor encapsulated in an oil-filled metal housing
- Ideal for mounting with O-ring
- Typical range of output signal of 160 mV / mA

Typical applications

- OEM
- Industry
- Dive depth measurement
- Handheld devices



Accuracy

± 0,50 %FS

Long-term stability

± 0,50 %FS / year

Pressure ranges

0...10 bar to 0...200 bar

Series 4L

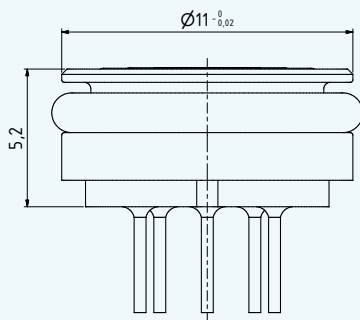
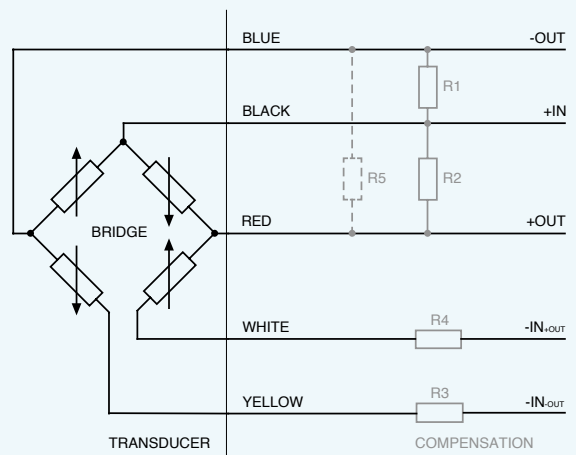


Diagram of a measurement bridge with compensation



Series 4L – Specifications

Standard pressure ranges

Absolute pressure	Absolute pressure	Proof pressure	Sensitivity		
PAA	PA		min.	type	max.
0...10	0...10	30	12	16	20
0...20	0...20	60	6	8	10
0...30	0...30	90	4	5,3	6,7
0...50	0...50	150	2,4	3,2	4
0...100	0...100	300	1,2	1,6	2
0...160	0...160		0.75	1,0	1,25
0...200	0...200				
bar abs.	bar	bar	mV / (mA × bar)		
Reference pressure at 0 bar abs. (vacuum)	Reference pressure at 1 bar abs.	Based on reference pressure			

Performance

Accuracy @ RT (20...25 °C)	± 0,50 %FS max.	Non-linearity (best fit straight line, BFS), pressure hysteresis, non-repeatability
Offset @ RT (20...25 °C)	< ± 25 mV / mA	Uncompensated, the sensitivity value must be added for PA.
	< ± 2 mV / mA	Compensated with R3 or R4.
Compensated temperature range	0...50°C	
Long-term stability	≤ ± 0,50 %FS	Per year under reference conditions.
Position dependency	≤ 2 mbar	Calibrated in vertical installation position with metal diaphragm facing downwards.
Temperature coefficient (TC)	≤ ± 0,025 %FS / K	Zero (TCzero) pre-compensated with R1 or R2.
	≤ ± 0,06 % / K	Sensitivity (TCsens)
	1800...3000 ppm / K	Total bridge resistance (TCres)

Electrical data

Half-open measurement bridge

Constant current supply	1 mA nominal 3 mA maximum	
Bridge resistance @ RT (20...25 °C)	3,5 kΩ ± 20 %	
Electrical connection	Gold-plated pins ø 0,45 mm L = 4 mm ± 0,5 mm	Optional: Silicone wires AWG28 (0,09 mm ²), L = 70 mm, other lengths on request.
Insulation	> 100 MΩ @ 500 VDC	

Series 4L – Specifications

Mechanical data

Materials in contact with media

Housing and separating diaphragm	Stainless steel AISI 316L	
O-ring	ø 8 mm x 1,5 mm FKM (75 Shore) -20...200 °C	Others on request.

Other materials

Pressure transducer oil filling	Silicone oil	Others on request.
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Further details

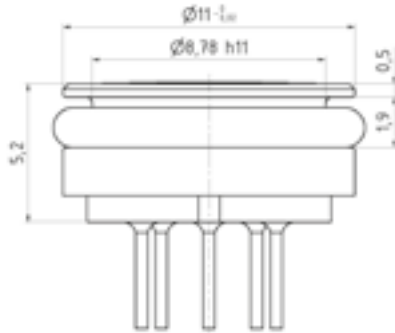
Diameter x height	ø 11 mm x 5,2 mm	See dimensions and options
Weight	approx. 2 g	

Environmental conditions

Medium temperature range	-20...85 °C	Operating temperature, consider o-ring. Icing not permitted.
Ambient temperature range	-20...85 °C	
Storage temperature range	-20...85 °C	
Vibration resistance	10 g, 10...2000 Hz, ± 10 mm	IEC 60068-2-6
Shock resistance	50 g, 6 ms	IEC 60068-2-27
Natural frequency (resonance)	> 30 kHz	
Pressure endurance @ RT (20...25 °C)	> 10 million pressure cycles	0...100 %FS
Dead volume change @ RT (20...25 °C)	< 2 mm ³	

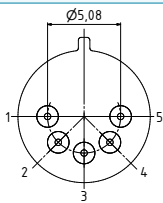
Series 4L – Dimensions and options

Dimensions



Electrical connection

Glass feedthrough connection



Half-open measurement bridge pin assignment

PIN	Label	Designation	Wire colour
1	+OUT	Pos. Output	red
2	+IN	Pos. Supply	black
3	-OUT	Neg. Output	blue
4	-IN _{-OUT}	Neg. Supply (half bridge -OUT)	yellow
5	-IN _{+OUT}	Neg. Supply (half bridge +OUT)	white

Overview of customer-specific options

- Calibration to customer-specific pressure ranges
- Calibration to customer-specific temperature ranges
- Electrical connection via silicone wires
- O-rings made of other materials
- Other oil filling types for pressure transducers – e.g. special oils for oxygen applications
- Modifications to customer-specific applications

Examples of Similar Products

- Series 4LC: With integrated signal conditioner and analogue ratiometric output signal 0,5...4,5 V
- Series 4LD: With integrated signal conditioner and I2C interface
- Series 7L, 9L and 10L: larger designs for extended pressure and temperature ranges

Series 4L – Analysis and characteristic lines

Standard analysis

The pressure transducers are intended for O-ring mounting and are therefore designed for low transmission of forces. This installation enables the values measured in the test equipment to remain unchanged. If the transducers are not de-energised when they are installed, the mechanical forces may change the measured values and the stability of the pressure transducers.

Calibration sheet: Example type PA-10L					Key
----- 449 PA-10L / 10 bar / 10-1005-118 ⁽¹⁾ Sn I107547 ⁽²⁾ 29/01 ⁽³⁾Temp [°C] -9.5 0.1 25.0 50.2 79.9 ⁽⁴⁾Zero [mV] 18.5 18.7 19.1 19.8 20.8 ⁽⁵⁾+510 [mV] 13.3 13.3 13.1 13.0 12.9 ⁽⁶⁾Comp [mV] -0.6 -0.6 -0.8 -0.9 -1.1 ⁽⁷⁾dZero [mV] 0.2 0.2 0.0 -0.1 -0.2 L1					1. Type (PA-10L) and measuring range (10 bar) of pressure sensor 2. Serial number of pressure sensor 3. Actual test temperatures 4. Uncompensated zero offset 5. Zero offset values with calculated compensation resistor R1 (+) or R2 (-) 6. Zero offset values with calculated compensation resistors R1 or R2 and R3 or R4 7. Temperature zero error with calculated compensation resistors 8. Calculated compensation resistor values R1 or R2 (TCzero) and R3 or R4 (offset) 9. RB: Bridge resistance at room temperature 10. Calculated offset with compensation resistors R1 or R2 and R3 or R4 11. Sensitivity of pressure sensor at room temperature 25°C 12. Pressure test points 13. Signal change at pressure test points at room temperature 25°C 14. Nonlinearity (best straight line through zero) 15. Nonlinearity (best straight line) 16. Result of the long-term stability test 17. Lot number and identification of silicon wafer 18. Insulation test 19. Excitation (constant current) 20. Date of test ----- Test equipment
COMP R1 510 kOhm ⁽⁸⁾ R3 56.0 Ohm ⁽⁸⁾ RB 3482 Ohm ⁽⁹⁾ ZERO -0.8 mV ⁽¹⁰⁾ P_atm 964 bar SENS 16.41 mV/bar ⁽¹¹⁾ LIN ⁽¹²⁾[bar] ⁽¹³⁾[mV] ⁽¹⁴⁾Lnorm [%Fs] ⁽¹⁵⁾LbfsI [%Fs] 0.000 0.0 0.00 -0.01 2.500 41.1 0.02 0.01 5.000 82.1 0.00 0.00 7.500 123.1 -0.02 -0.01 10.000 164.1 -0.01 -0.01					
Long Term Stability Ok ⁽¹⁶⁾ Lot 72114-2 ⁽¹⁷⁾ Test 500 Volt Ok ⁽¹⁸⁾ Supply 1.000 mA ⁽¹⁹⁾ 01.09.17 ⁽²⁰⁾ ----- GOL3.A03DIK ⁽²⁰⁾					

Long Term Stability Ok⁽¹⁶⁾

Lot 72114-2⁽¹⁷⁾

Test 500 Volt Ok⁽¹⁸⁾

Supply 1.000 mA⁽¹⁹⁾

01.09.17⁽²⁰⁾

GOL3.A03DIK⁽²⁰⁾

Notes

- The indicated specifications apply only for constant current supply of 1 mA. The sensor must not be supplied with more than 3 mA. The output voltage is proportional to the supply current. If the supply deviates from the calibration, this will cause signal shifts.
- The compensation resistors described in this data sheet are not part of the pressure transducer and are not included in the scope of delivery.
- It is recommended to use compensation resistors with temperature coefficients of < 50 ppm / °C for large temperature ranges. Sensor and resistors can be exposed to different temperatures.
- In addition, a maximum TC-sensitivity can be guaranteed on request or the value for the compensation resistor (R5) can be indicated. See Diagram "Measurement bridge with compensation" on page 1.

Characteristic lines

Examples of typical characteristic lines of the temperature coefficients, normalised at 25 °C, uncompensated and compensated.

